

## STARTING GUIDE



**1**

Let's start!

Open the mould by using handle clamp, then fit the conductors in the mould.



**2**

Close the mould

Check if the mould is tightly closed. Also the conductors must be fixed and well positioned.



**3**

Place the disk

To prevent unwanted leaks, place the metallic disk in the bottom of the mould.



**4**

Pour the powder

Pour the needed amount of welding powder into the mould.



**5**

Pour the starter

Pour the starter powder over the main powder. It locates in the reverse side of the tube.



**6**

Place the fuse

Place the welding fuse over the starter powder, then close the mould cover.



**7**

Start burning

Press "on/off" button of the remote flint igniter and see the "ready" indicator is active. Then press "burn".



**8**

That's it!

After the reaction, wait during 15 seconds and open the mould. Clean it with the mould brush and the scraper.

Nova Paratoner Topraklama İnşaat ve San. Tic. Ltd. Şti.